

Abstract Of The Disclosure

A modular conveyor belt having rollers for minimizing damage to the belt when transferring high friction products. The rollers are supported by easily assembled cradles that are supported between adjacent belt modules. In one embodiment, the cradles include a first part and a second part. The first part has a first hinge member and a first shaft extending from the first hinge member. The first shaft has a hollow portion opening at a first shaft distal end. The second part has a second hinge member and a second shaft extending from the second hinge member. The second shaft has a second shaft distal end received in the hollow portion of the first shaft through the first shaft distal end. In another embodiment, the roller supported by one of the cradles extends into a concave portion of an adjacent module.